

Hydrogen Liquefier

Transfer line

Coupling

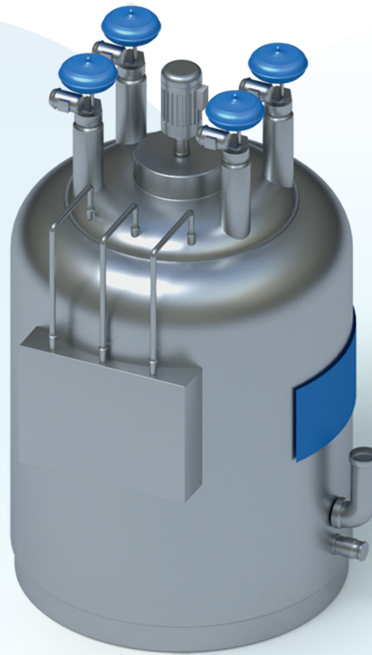
Liquefier ▾

Loading Bay

Loading Arm

GM-Cryocooler

Stirling



A liquefier is a device that can be used to liquefy hydrogen gas. Hydrogen becomes liquid when it reaches the extremely low temperature of $-252.9\text{ }^{\circ}\text{C}$ at atmospheric pressure; the liquefier is a cooling system able to achieve this temperature under the right conditions. There are multiple technologies that allow hydrogen to be cooled to the point where it becomes liquid.

Benefits

- On-sight liquid hydrogen production
- High quality liquid hydrogen
- Easy to operate
- Potential closed-loop system that reliquefies hydrogen
- Small quantities of liquid hydrogen

Applications

- Small quantities of liquid hydrogen for testing applications
- Small quantities of liquid hydrogen for mobility applications (drones)
- Research centre (physical and chemical properties)
- Superconductivity

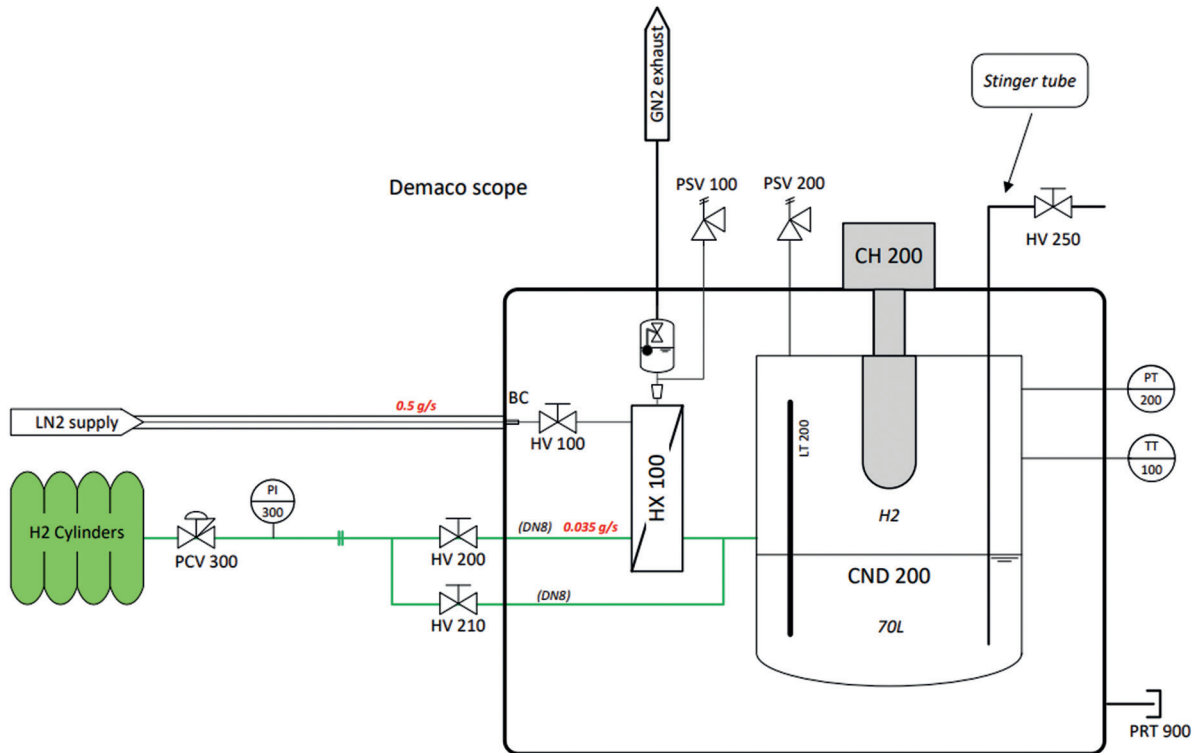
Features

- All stainless steel
- High vacuum insulation
- Qualified welding to the highest standards (ISO 3834-2)
- Output and size according to customer request
- Pre-cooling with LN_2 (optional)
- Minimum LH_2 production: 30 liter per day



Hydrogen Liquefier

Typical P&ID



Interfaces

- Johnston coupling
- Welded couplings with vacuum
- Instrumentation panel

Materials

- Process parts:
1.4401/1.4404~316/316L
- Vacuum vessel:
1.4301/1.4306~304/304L
- Optional:
1.4401/1.4404~316/316L
- Multi-Layer Insulation:
Glass paper and aluminium foil

Related documents

- Safety guidelines: D0061116
- Manual: On request

Design specifications

- Design according to Demaco standard based on EN13480
- Other design codes on request
- Suitable for ambient temperatures -25 till +38 °C
- Cleanliness level:
- Oil and grease-free
- Static vacuum with Multi-Layer Insulation
- Standard testing for each individual liquefier:
 - Dimensional check
 - Pressure testing (if applicable on request)
 - Helium leak test (<math><1 \times 10^{-9}</math> mbarL/sec)
 - Vacuum retention test after 24h at ambient temp (acceptance level <math><2 \times 10^{-4}</math> mbar)
 - Functional test (LH₂ production)

Documentation

- By default, a standard manufacturer data book record is part of each project and contains:
 - General drawing
 - Safety guidelines
 - User manuals
 - Declaration of conformity (if applicable)

Extended data books are available on request